

Declaration of conformity

(EC) No. 1935/2004

US FDA 21 CFR 176.170

The manufacturer

Interroll Trommelmotoren GmbH
Opelstraße 3
D-41836 Hueckelhoven/Baal
Germany

hereby declares that the

- **Interroll Thermoplastic sprockets**

have been specified for food production or other hygienic use and complies with the requirements of the following legislation.

- **Regulation (EC) No. 1935/2004**
- **Regulation (EC) No 10/2011**
- **US FDA 21 CFR 176.170**

Migration test according to Art. 17 and 18 of Regulation (EC) No 10/2011 Annex V (for articles made of plastic) were carried out.

Method	Test conditions	Test result
EN 1186-1:2002 + EN 1186-3:2002	Ethanol 10 % (30 minutes / 40 °C) + Acetic acid 3 % (30 minutes / 40 °C)	passed
EN 1186-2:2002	Olive oil (30 minutes / 40 °C)	passed
ISO 11885 + ISO 17294-2	Acetic acid 3 % (30 minutes / 40 °C)	passed
Art. 18 of Regulation (EC) No 10/2011 Annex V	Acetic acid 3 % (30 minutes / 40 °C)	passed
LMBG § 35	Acetic acid 3 % (30 minutes / 40 °C)	passed
Art. 18 of Regulation (EC) No 10/2011 Annex V	Ethanol 95 % (30 minutes / 40 °C)	passed
With reference to FDA 32 CFR 176.170 (d)	Distilled water (24 h / 120 °F) Ethanol 8 % (24 h / 120 °F) Ethanol 50 % (24 h / 120 °F) n-Heptane (30 minutes / 70 °F)	passed



Nico Schmidt

Product Compliance Counsel – Interroll Trommelmotoren GmbH
Hueckelhoven/Baal, 27.11.2023